

# USER GUIDE

## M100



# The M100 User Guide

## Test Sieve Shaker

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### Contents

Description	Pages 1 - 2
Setting Up	
Unpacking	Page 3
Electrical Connections	Page 4
Clamping Arrangement	Page 5
Sieve Stacking	Page 5
Operations Instructions	
Position and Function of Controls	Pages 6-7
Mains Inlet	Page 6
Mains Connected Indicator	Page 6
Fuse	Page 6
Process Timer	Page 7
Maintenance	
Cleaning	Page 8
Fuse Replacement	Page 8
Spring Replacement	Page 9
General Advice	Page 10
Specification	Page 11

## Description

The Endecotts M100 is an economical, compact and portable vibrating shaker designed to conduct sieve tests in conjunction with sieve stacks for particle sizing of various material samples. By utilizing an electromagnetic drive and natural rubber spring mounts the power required is extremely low to produce the movement needed for basic sieve tests.

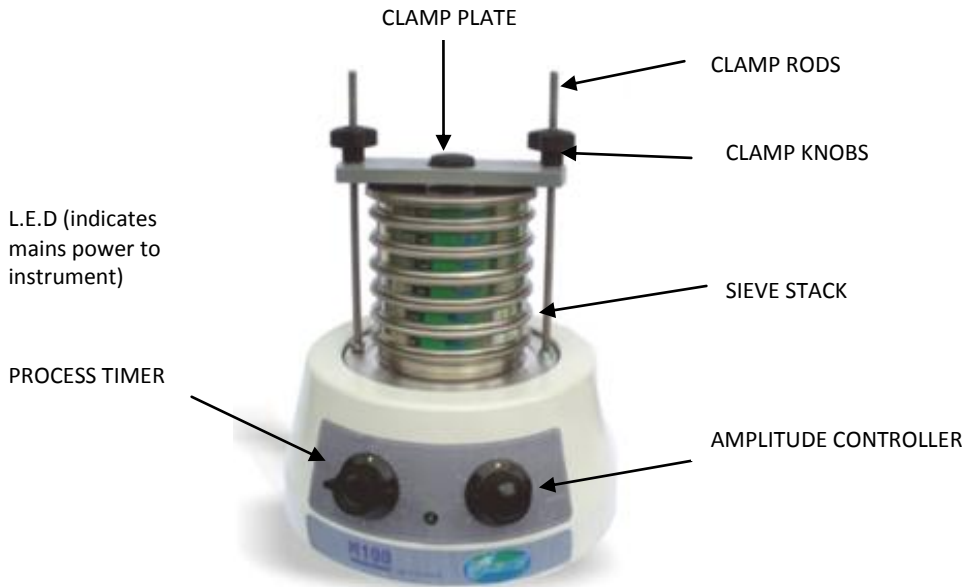
The M100 is a variable amplitude shaker, operated by a combined on/off switch, process timer providing a range of incremental periods or continuous running and an amplitude controller.

**The M100 is not recommended for the  
Wet Sieving operation**



The M100 is fully EMC and LVD compliant and complies with all relevant European directives

# Description



## Setting Up

### Unpacking

The shaker should be set up according to the following procedure and the diagram on page 3.

The following items should be removed from the case and checked before the M100 is operated:

**Take Care the shaker weighs 10 kg**

- 1 off Instruction Manual
- 1 off Mains Cable
- 1 off Clamp Plate
- 2 off Clamp Knobs
- 2 off Clamp Rods
- 2 Off M6 Lock Nuts
- 4 off 6mm Washers
- 1 off M100 Shaker

Position on a level, rigid bench, suitable for the operation of the sieve shaker, being placed on a level surface ensures symmetrical distribution of the sample over the sieves, during operation.

## Setting Up

### Electrical Connections

Ensure that the voltage and frequency on the Rating Label, at the rear of the M100 correspond with the local electrical mains supply, if any discrepancy occurs please consult your supplier or a qualified electrician.

***Do Not Connect to any supply other than  
that stated on the nameplate***

***Important***

***This equipment must be connected to  
mains earth***

The M100 sieve shaker is provided with a detachable 2 metre long mains cable, incorporating an IEC moulded connector and plug suitable for connecting to the local mains supply. Certain models may be supplied with a fused plug. In the event of failure the fuse must be replaced with a fuse of identical rating.

# Setting Up

## **Clamping Arrangement**

Fit one M6 nut and washer onto each clamp rod, then screw the pair of clamp rods into the location plate and tighten the locknuts

## **Sieve Stacking**

Place the receiver centrally on the location plate in the appropriate recess. Stack the required sieves on top of the receiver. Put the sample under test in the top sieve and fit the lid.

Place the clamp plate with the rubber pads on the underside on top of the sieve stack.

Place a 6mm washer on each clamp rod.

Screw the two M6 clamp knobs down the rods until the stack is clamped.

# Operation Instructions

## Position and Function of Controls

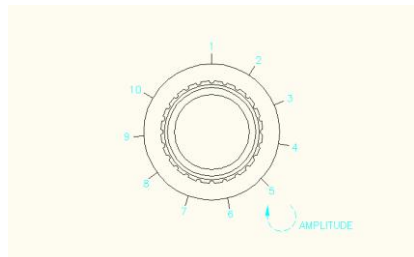
Operators should be familiar with, and fully understand the controls and indicators before operating the machine. This should be done in conjunction with the diagram on page 8.

1. **Mains Inlet** - Mains inlet with integral line filter. Ensure the IEC connector on the mains lead is pushed fully into the mains inlet at the rear of the machine.

2. **Fuse** - This is a 2Amp. 1¼ inch long, quick acting ceramic fuse. It is important that the recommended current rating is not exceeded and the fuse is replaced with the same type and size. If the fuse blows after replacement then a fault exists in the equipment which must be rectified.

3. **Mains Connected Indicator** - This is a green l.e.d that indicates electrical power is connected to the equipment. The l.e.d. is illuminated when the IEC connector is pushed fully into the inlet and power is switched on at the local outlet. If the l.e.d. fails to light with the local outlet switch in the ON position then the fuse (3) has blown or power is not present at the mains.

4. **Amplitude Controller** - Variable amplitude from 0 to 1½ mm (Max) depending on number of sieves and sample weight.



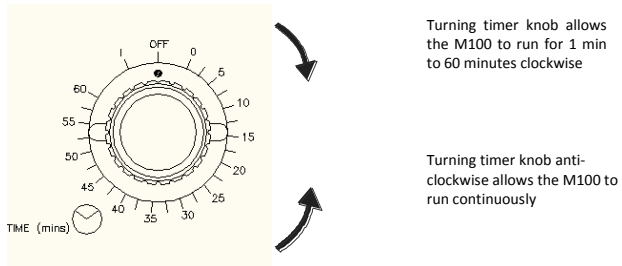


# Operation Instructions

## Position and Function of Controls

5. **Process Timer** - This is a mechanical 0-60 minute timer which also provides continuous running (for settings of less than 15 minutes rotate the knob past the 15 minute mark then back to the desired setting). Operating periods are increased by rotating clockwise and decreased by rotating anticlockwise (the timer will commence timing down as soon as the knob is released, regardless of electrical power being connected or not).

When the knob is turned anti-clockwise from Off position to the continuous running mark 'I', the shaker will continue running until the knob is returned to the Off position



**Take care that there are no loose sieves on the shaker**

**Do not release the clamp latches or buckles while the shaker is vibrating**

**Do not attempt to remove sieves before the shaker has come to a halt**

## Maintenance

The Endecotts M100 sieve shaker is maintenance free other than keeping external surfaces clean.

**Cleaning** - The machine can be cleaned with a soft damp cloth using a solution of water and a mild liquid detergent.

**Do not use any solvents for cleaning**

**Fuse** - Should a fuse require replacement this must be of the identical type and rating as the original (see Page 7). The rating of the fuse is marked on a label above the fuse. Disconnect from the mains supply. Unscrew the central cap of the fuse holder with a suitable coin or screwdriver, extract the cap and the fuse together. Remove the blown fuse and place the new fuse in the metal spring within cap. Fit the cap and fuse back into the holder and screw fully.

**Do not over tighten**

All replacement parts must be ordered by quoting the shaker serial number and the correct part number.

Part numbers can be obtained from our sales or technical department

# Maintenance

**Rubber Spring Replacement** - If a problem develops with one of the springs it is recommended that all three are replaced.

1. Remove the clamp rods.
2. Stand the shaker upside down on the location plate.
3. Unscrew the three M8 cap screws to release the location plate and spring columns.
4. Turn the shaker over to stand the correct way up. Lift the location plate off with the spring columns, which will pass through the cover opening.
5. Unscrew the spring columns from the underside of the location plate.
6. Replace the three rubber springs, **for 60Hz versions**, ensure the single rubber spring (brown spot) supplied is fitted in the rear column position and the pair of rubber springs (green spot) are fitted in the front column position.
7. To reassemble the shaker, reverse the order of 1 to 5 above.

## **General Advice**

Endecotts shakers are fully tested and factory checked before shipping to customers. No parts require lubrication or resetting unless disturbed.

The sieve shaker has been constructed and factory tested to ensure correct operation when connected to the specified electricity supply indicated on the machine rating plate.

Use of unapproved spares or any alteration to the machine would invalidate all warranties and compliance with the European directives for 'CE' marking.

***Endecotts Ltd. does not accept any responsibility if the operating instructions contained in this manual are not strictly followed.***

***Warning Note  
The M100 is not recommended for use with liquid***

## Specification

Model:	M100	
Voltage:	230	110
Frequency:	50 Hz	60 Hz
Phase:	1	1
Power consumption:	80 VA	60 VA
Class:	1 (earthed)	1 (earthed)
Vibration speed:	3000 per min at 50 Hz	3600 per min at 60 Hz
Approx Amp:	1.5 mm	1.5 mm
Process time:	0 to 60 or Continuous	
Sieve Diameters: Max.No. of Sieves in Stack:		
	3 Full Height	100mm
	3 Full Height	4"
	3 Full Height	3"

The M100 has been designed to accommodate Diamond Industry Sieve Stacks.

Dimensions: 24 cm (diameter) x 32cm (overall height)

Weight: 10.5 Kg

Endecotts policy is one of continuous development and we reserve the right to modify future models.

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