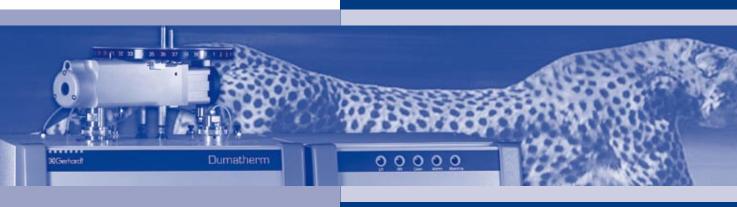


C. Gerhardt - Laboratory Instruments



# **Dumas Analytical System**

Dumatherm

## Dumatherm - Setting a new Standard in the Nitrogen Determination



#### **Rapid Nitrogen Determination according to Dumas**

DUMATHERM offered by C. Gerhardt is a highly efficient, precise and fast analysis system. For most sample matrices, it is a real alternative to other classical procedures. In the Dumas method, a sample is burned in an oxygen rich atmosphere at high temperatures and the resulting gases are analyzed. Now, C. Gerhardt, being the market leader for the Kjeldahl analysis, can also offer a highly efficient instrument which uses the Dumas method. This new technique offers a fast and comfortable alternative to the classic system.

The new DUMATHERM has all advantages of the Dumas-method: It is fast, precise, cost efficient as well as saving resources! The clever design of the furnace chamber in combination with the direct analysis of all resulting gases provides the user with results within 2-3 minutes. Thanks to the construction of the instrument, the DUMATHERM has hardly any wear- and tear parts, which reduces costs for service significantly. Operation and control of the apparatus is done entirely via PC using the Dumatherm Manager. Error messages are shown by the software and should there be any problems the analysis can also be aborted.



## **Costs of the Analysis**

- The combustion gas oxygen is added stoichiometrically by software, which means only the amount of oxygen which is needed for the total combustion is added.
- The simple separation of the combustion products water and carbon dioxide reduce the after sales service and the costs per analysis.
- Low maintenance costs, fast analysis and a high precision guarantee a very short period of amortisation.

#### **Speed of the Analysis**

- The evolved gases are analyzed directly which reduces the amount of time needed for the entire process. The automatic adjustment of the time for the analysis is done via software
- The DUMATHERM needs only about 180 seconds for a standard analysis with 200 mg EDTA

#### **Precision of Analysis**

- The sample chambers of the autosampler are rinsed with helium and thus no atmospheric gas can enter the combustion chamber.
- The use of helium as a carrier gas offers the optimal conditions for the detection of nitrogen by the Thermal Conductivity Detector.
- The relative standard deviation is lower than 0.5 % (absolute) for EDTA as a test substance and an initial sample weight of 200 mg.
- During each measurement the total amount of nitrogen is analysed. Thus, the detection limit is 0.01 mg N absolute. The maximum detectable amount of nitrogen is 50 mg nitrogen.

#### **Amount of Sample and Initial Weight**

The usual amount of sample is between 50 to 300 mg; depending on the carbon content and the homogeneity of the sample material initial sample weights of 0.5 mg to 1 g are possible. The samples are weighed in tin foil and put in the auto sampler.

#### Jean Baptiste Dumas

at .

The combustion method was developed at the beginning of the 19th century by Jean Baptiste Dumas<sup>\*</sup>.

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\*Dumas, J.-B. (1831), Ann. Chim. Phys. (Paris), 47, 198.



**Auto Sampler** 

The capacity of the auto sampler can be easily expanded to 40, 80 or 120 positions.

Loading is also possible during an analysis in process.

# **Dumatherm - Principle**

## **Principle of Analysis**

Solid or liquid samples are combusted at high temperatures in the presence of catalysts into oxides. With the help of copper, the resulting nitrogen oxides (NOx) are reduced to elemental nitrogen while the by-products water and carbon dioxide are separated completely. The remaining nitrogen is analyzed using a thermal conductivity detector.

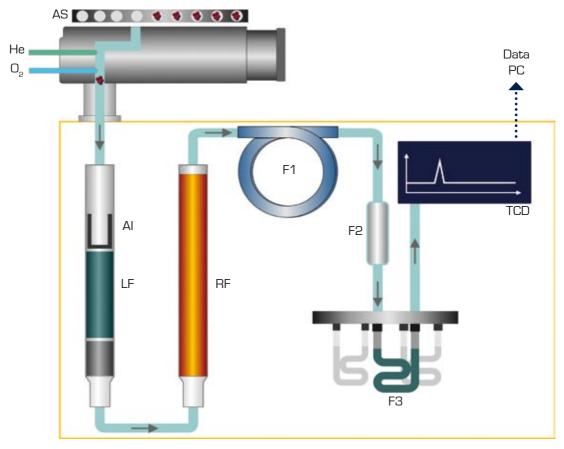
| 1) Combustion | $C_nH_mN_x$ + a $O_2$ | 990 °C | n CO <sub>2</sub> + | 0.5 m H <sub>2</sub> O + x N-Oxides |
|---------------|-----------------------|--------|---------------------|-------------------------------------|
| 2) Reduction  | N-Oxides              | 650 °C | N <sub>2</sub>      |                                     |

### Sample Preparation and Weighing of Sample

A smaller sample size means saving costs per analysis since the basic throughput of consumables is reduced thanks to the stoichiometric combustion. The homogenized sample is weighed in tin foil, packed air-tight and then put into an empty sample chamber in the auto sampler. Communication between the balance and the PC via the data interface reduces the work load for the weighing data sample input.

#### **Analysis Procedure**

The samples drop from the auto sampler (AS) into a purge chamber, which is constantly purged with helium. The combustion is initiated by switching the gas flow to oxygen and the transport into the 1000 °C, upright combustion furnace (LF). Ashes of the samples are collected in a special ash insert (AI), which can be easily removed and exchanged – even when the unit has reached operating temperature. Of all the resulting combustion products (CO<sub>2</sub>, H<sub>2</sub>O and N-oxides), the nitrogen oxides reduced in the reduction furnace (RF) to elemental nitrogen (N<sub>2</sub>). The majority of the water is separated using an intelligent Nafion® tube membrane system (F1), which works using a semi permeable wall in the counter flow. Any remaining water is caught in an absorption trap (F2), where the separation of CO<sub>2</sub> is also done in self-regenerating adsorption traps (F3). Elemental nitrogen remains, which is measured in a thermal conductivity detector (TCD) without any reference gas flow. Data management (input/output) is done via PC.



AS Autosampler, Al Ash insert, LF Combustion furnace, RF Reduction furnace, F1 Membrane system (Nafion®), F2 Absorption trap, F3 Self regenerating adsorption trap, TCD Thermal conductivity detector

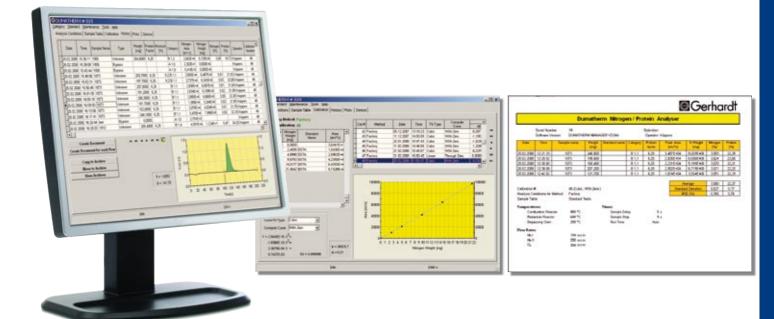
# **Dumas Analysis System**

## **Dumatherm Manager**

#### Modern Controlling Software

Dumatherm is entirely controlled and operated using the controlling software Dumatherm Manager. This software issues error warnings and should any serious problem occur, the analysis is aborted. This reduces the time the operator has to actually be present thus saving labour costs. Furthermore, the software is also capable of an efficient diagnosis and documentation function, which facilitates the handling of all parameters of the instrument and analysis.

- Installation of your own program library
- Assignment of administrator rights
- Traceability of all analysis data e.g. date, results, user, program data, errors, etc.
- Print out of results of single- and serial samples
- Data base with results with filter and sorting functions
- Direct data transfer from balance to PC
- Data transfer from LIMS-systems is possible
- Individual calibration is possible
- Software update service and many more features



#### Analysis and Results

All parameters of the analysis are set and controlled by the PC. The software will calculate the analysis parameters, which are needed by the various sample types e.g. the dosing of gas, combustion times etc. and these parameters will then be stored in the analysis programs. By entering the oxygen factor, the amount of combustion gas needed can be controlled by the user. Thus, only the exact amount of oxygen which is really needed for an analysis will be added. For the general types of samples, these combustion categories are already preset.

#### **Detector and Calibration**

The innovative thermal conductivity detector is calibrated with the help of standard substances with known nitrogen content, e.g. EDTA. Without the need for a reference gas flow, the detector offers the possibility to provide an individual calibration for various nitrogen contents. Very diverse sample materials can be measured using the optimum calibration for any content range. A standard-adaptation of the calibrations which have been stable for weeks is NOT necessary in the daily routine.

#### **Data Interpretation**

All analysis data and the measuring results obtained, are stored in a course data base (history) and can be copied from this table into excel data files for interpretation. For a series of samples or a single sample, a detailed print out of the analysis parameter and the results, including an error calculation can be obtained. The course databases can be stored so that a data library can be set up. This ensures safe handling of the sensitive analysis data.

# Versatility

## **Applications**

Dumatherm observes international and national norms and analysis standards and thus, meets the requested analysis qualities. Dumatherm can be used for nearly all analytical areas. Application notes for various determinations are available on request.

## Protein determination in:

- Grain and grain products e.g. AOAC 979.09, 920.87
- Eggs and egg products e.g. § 35,05.00,15
- Milk and milk products e.g. DIN EN ISO 14891, § 35,01.00,10
- Meat and meat products, e.g. AOAC 992.15 or AOAC 928.08
- Raw material for breweries, e.g. AOAC 920.53,950.09
- Animal feed e.g. AOAC 990.03
- Starch
- Malt, wort, beer, e.g. AOAC 997.09
- Wheat products, oil seeds DIN EN ISO 16634
- and many more

## Nitrogen determination in:

- Soil (fertilizers) e.g. DIN 11512-20, DIN 19684-part 4 or AOAC 973.48
- Water e.g. DEV, H11, H28
- Soil improvement and culture media, substrates, fertilizers e.g. AOAC 993.13
- Urine
- Pulp
- Paper
- Petroleum
- Tobacco
- Coffee
- Plastics
- Explosives
- and many more

## **Accessories and Consumables**

For the daily operation with Dumatherm you need the following accessories and consumables:

## Order No. Description

- 7711 HT oxidation catalyst
- 7714 LT oxidation catalyst
- 7710 Copper reduced wires
- 7718 Tin foil cups (conditioned)
- 7717 Pressed tin capsules (9 x 10 mm)
- Ash finger insert
- 7719 Transparent quartz tube 26 x 450 mm
- 7712 Quartz wool
- 7726 Prepacked combustion reactor filled with HT + LT catalyst



# **Technical Data**

|                                      | Dumatherm DT                                                                  |
|--------------------------------------|-------------------------------------------------------------------------------|
| Sample size                          | 0,5 mg - 1 g, depending on the type of sample                                 |
| Sample capacity                      | Auto sampler with 40, 80 or 120 positions                                     |
| Duration of analysis                 | 2 - 4 min, depending on the sample type and sample size                       |
| Recovery rate                        | > 99,5 %                                                                      |
| Detection limit                      | 0,01 mg N                                                                     |
| Standard deviation                   | < 0,5 %                                                                       |
| Operation                            | via PC using the control software Dumatherm Manager                           |
|                                      | - Sample input                                                                |
|                                      | - Direct data transfer from balance                                           |
|                                      | - Data transfer from LIMS-systems is possible                                 |
|                                      | - Individual analysis methods can be programmed                               |
|                                      | - Statistics and diagnostic functions                                         |
|                                      | - Single- and serial print out of the results                                 |
|                                      | - Extensive possibilities of documentation                                    |
|                                      | - Individual calibration possible                                             |
| Temperature range                    | Combustion furnace 400 - 1100 °C                                              |
|                                      | Reduction furnace 400 - 1100 °C                                               |
|                                      | Desorption furnace 50 - 350 °C                                                |
| Required gases and quality           | Helium, quality grade 5.0 (99,999 %)                                          |
|                                      | Oxygen, quality grade 5.0 (99,999 %)                                          |
|                                      | Compressed air or nitrogen, quality grade 4.6 (99,996 %, oil- and water free) |
| Inlet pressure helium                | 3 - 6 bar                                                                     |
| Inlet pressure oxygen                | 3 - 6 bar                                                                     |
| Inlet pressure compr. air / nitrogen | 4 bar                                                                         |
| Ambient temperature                  | 15 °C < t < 35 °C                                                             |
| Nominal voltage                      | 230 VAC, 50/60 Hz                                                             |
| Dimensions (W x D x H)               | 800 x 370 x 500 mm (625 mm with auto sampler)                                 |
| Weight                               | 65 kg                                                                         |
| Current                              | max. 6 Amp                                                                    |
| Order No.                            | 7700                                                                          |
| Туре                                 | DT                                                                            |
|                                      | Optional (recommended Sartorius CP 64), precision 0,1 mg                      |

## Shipment

The Dumatherm basic system includes controlling software Dumatherm Manager and all consumables as well as accessories for about 1.000 measurements. Personal computer and printer are not included in the shipment.

## **Requirements for PC**

- Operating system Microsoft Windows XP, Vista
- Microsoft Excel
- COM-Port or USB-Port for connection Dumatherm to PC
- COM-Port for connection balance to PC

## Installation Requirements in the Laboratory

The system needs connections for the above mentioned gases for operation including pressure reducing device.

## Other Program

On request we will be happy to supply you with further brochures regarding our other products.



#### Soxtherm - Extraction system

Based on the experiences of customers and partners worldwide C. Gerhardt has improved the successful Soxtherm range. Depending on the demands and sample through-put of the laboratory, the customer can now choose between a 2, 4, and 6 place, programmable units. The Soxtherm can either be controlled via PC with Soxtherm Manager or using the controller Multistat.



**Turbotherm and Kjeldatherm - Digestion systems** The extensive Kjeldatherm digestion program produced by C. Gerhardt offers many options. Thanks to the infrared heating units the programmable Turbotherm rapid digestion unit has very short and reliable heating up and cooling down periods. The Kjeldatherm block digestion unit makes use of an aluminum block, where the sample tubes are heated up to exactly the temperature needed.



#### Vapodest - Distillation systems

C. Gerhardt has set new standards worldwide with the Vapodest steam distillation systems. Whenever, highly precise analysis results are needed - C. Gerhardt has the answer. The Vapodest product range is available in various levels of automation, from the Vapodest 10s semi-automatic distillation system to the fully automated Vapodest 50s carousel distillation and titration system with autosampler and controll via PC.



#### **Shakers & Heaters**

Programmable shakers for heavy loads, incubator shakers, rotary shaker as well as flask heaters - all on the highest technical level - are standard features in any modern lab. Traditionally, these general products have been part of the C.Gerhardt product range for quite a long time. With various accessories the flask heaters, can be used for the classical digestion, distillation and extraction as well.



**FibreBag and Fibretherm - Crude fibre-, ADF- and NDF-determination** The FibreBag method developed by C.Gerhardt revolutionized the classical determination acc. to Wender, van Soest and others and reduces the handling to a minimum. The boiling process is controlled and the unique, highly precise filtration tissue of the FibreBags ensures optimal results. C. Gerhardt offers automatic and manual systems.





All stages from research & development to shipment have undergone a constant quality control under **EN ISO 9001:2000**.

| Your dealer                               |
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Iechnical details correct as from 03/2008 Later modifications possible